

CELL :- A206 CELL NAME:- Oil Pump MACHINE / STAGE :- VMC OPERATION : reaming

KAIZEN THEME -To avoid A206 Body Depth unclean.

IDEA :- Empty bin to be kept on location & Training given to PPC person

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS -A206 Body Depth unclean.



COUNTERMEASURE:- 1) Training given to PPC person to take empty bin only from location .2) One point lesson displayed on M/C

ONE POINT LESSON				NUMBER	
TPM	Activity	BB	MM	MM	MM
Flowing	Decrease the difference between A206 & A209	Flowing	Flowing	Flowing	Flowing
IMPLEMENTATION	✓	IMPLEMENTED IN CELL	✓	IMPLEMENTED IN CELL	✓
A206 Body		A209 Body			
A206 Center depth 3.0mm		A209 center depth 3.0mm			
DATE	TIME	DATE	TIME	DATE	TIME

BENCHMARK	03No.
TARGET	0 No.
KAIZEN START	13.01.2015
KAIZEN FINISH	13.01.2015

TEAM MEMBERS :-
 Ganesh Padwalkar ,vijay walunj,
 Umesh Pimple.

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- NA
HOW TO DO: NA
FREQUENCY : NA

WHY - WHY ANALYSIS :-
Why 1 – A206 Body Depth unclean.
Why 2 – During A260 machining process A206 Part loaded & machining Done.
Why 3 – Part mix up.

RESULT :-

Currently 100 %
 checking .&
 Monitoring started

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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ROOT CAUSE- Part mix up.

REGISTRATION NO. & DATE:- 13.01.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

BEFORE